

Conveyor Roller

PRODUCTS OVERVIEW



About Damon Industry



ONE OF THE GLOBAL LEADING MANUFACTURER OF CONVEYOR ROLLERS

Damon Industry provides millions of rollers all over the world every year for many industries. With professional experience for decades, Damon Industry provides support for global companies to achieve efficient logistics.

Zhejiang Damon Industry Equipment Co. Ltd, since its establishment in 2004, has always been committed to providing the highest quality conveyor rollers and services for a wide range of industries.

Damon Industry conveyor rollers are used in a variety of industries including food distribution, pharmacy, tobacco, clothing, postal express, logistics and distribution, manufacturing, rubber and airport industries. Damon Industry provides a vast range of reliable and innovative roller solutions. Our dedicated and experienced team of sales people and application engineers work with our clients to ensure the products are suitable for the application and help users improve efficiency and reduce costs.

Globally we have gained the consistent trust of our customers. These customers include influential equipment manufacturing companies and logistics system integrators. We provide customers with over 40 different categories products covering a variety of specifications to suit customers' different requirements.

Damon Industry has manufacturing bases in Asia, Europe, America and Australia, and providing customers a wide range of services such as localized manufacturing, sales and service.

With a strong global presents, Damon Industry will continue to expand and pursue a deeper market share. From introduction of complete information based ERP management system to the independent research and development of the online roller drawing system and then launched 24 h online service, we are viewing our market from a brand new perspective and are willing to share our ideas of quality and innovation with every customer.

Damon Industry was awarded "The Most Innovative Brand" in the industry of Chinese logistics equipment. Damon Industry was also selected for the "Chinese Green Warehousing and Distribution Technology & Equipment" recommended directory. We will always focus on supplying outstanding conveyor roller solutions to local and global customers.

With the starting point of "creating competitiveness for customers' logistics systems", the company is moving towards the vision of "building Damon Industries into the most influential provider and service provider in the field of core components of global logistics equipment".

PRODUCT CATALOG

Conveyor Roller series

1. Gravity conveyor roller series

03-04

Series	1900	1100	1200	1800
Diameter	Ф20/25/30 Ф38/50	Ф18/25/38 Ф50	Ф38/48/50 Ф60/76/80	Ф38/50/60 Ф76/80/89

2. Driven conveyor roller series

05 - 08



3. Accumulating conveyor roller series

09 - 10



4. Curve conveyor roller series

11-13

							=
Series	1600	2640	2660	2650	2624	1500	2521
Diameter	Ф52.5/55.6	Ф52.5/55.6	Ф52.5/55.6	Ф52.5/55.6	Ф52.5/55.6	Ф50	Ф50

Gravity Conveyor Roller Series



Polymer ball bearing

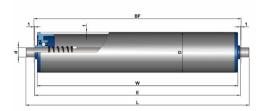
- PVC tube, with good chemical stability
- Very light and smoothly running, suitable for light duty load

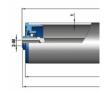


- · Design of polymer bearing housing and end cap
- · Beautiful, quiet operation
- Max speed up to 120m/min
- Anti-static is Standard
- · Light running type is available
- Temperature range: -5[°]C ~ + 40[°]C
- Applicable humidity: RH≥30%

1900 Series







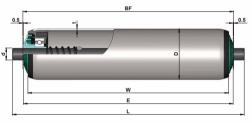
Spring loaded

Internal Thread

	1	Ob - #	Tube
D	t	Shaft	PVC
Ф20	1.1	Ф6	√
Ф25	1.8	Φ8	V
Ф30	1.8	Φ8	V
Ф38	2.0	Φ8/10	V
Φ50	2.5	Φ8/10/12	√

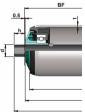
1200 Series

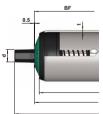
Universal Conveyor Roller



Spring loaded







Internal Thread

Milled Flats

Polyamide sleeve for shaft

D		Shaft		Tı	Tube			
Б	·	Silait	Steel Z/P	SS	Aluminium	PVC		
Ф38	1.2	11hex, Φ8/10/12/14	√	√				
Ф48.6	1.5	11hex, Φ10/12/14	\checkmark	√				
Ф50	1.5	11hex, Φ8/10/12/14	√	√	√			
Ф50	2.0	11hex, Φ8/10/12/14/15	√					
Ф50	2.5	11hex, Φ8/10/12/14/15				√		
Ф60	2.0	11hex, Φ10/12/14/15	√		√			
Ф60	3.0	Ф17	√					
Ф76	3.0	Ф20	√	√				
Φ80	3.0	Ф20	√					

Remark: Φ50mm rollers can be fitted with PU sleeve (2mm).

Φ50、60mm rollers can be fitted with PVC sleeve (2mm).

11 hex can provide polyamide shaft sleeve roller.

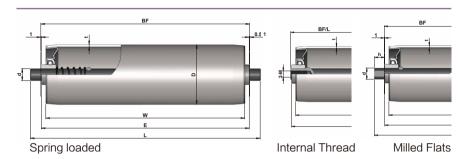
Gravity Conveyor Roller Series



- · Special semi-precision bearing housing
- Suitable for gravity or gliding conveyor

1100 Series

Light/Medium Duty Conveyor Roller



D	t Shaft		Tube			
Б	ι	Silait	Steel Z/P	SS	Aluminium	
Ф18	1.0	Ф6	√			
Ф25.6	1.0	Φ6/8	√		√	
Ф38	1.2	Ф12	√	√		
Ф50	1.5	Φ8	√	√	√	

⚠ Not suitable for carring roller & tensioning position of belt conveyor.

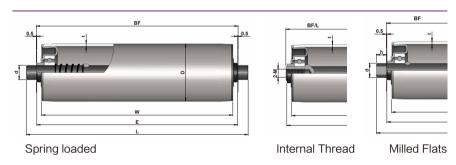


Steel bearing housing, precision bearing, sturdy and durable

- Many options of diameter, wide range of load capacity
- Could apply in conditions of −30~+80°C

1800 Series

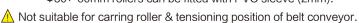
Medium/Heavy Duty Conveyor Roller



D	4	Shaft	Tube			
D		Silait	Steel Z/P	SS	Aluminium	
Ф38	1.2	Ф12	√	√		
Ф38.2	1.5	Ф12			√	
Ф50	1.5	Ф12/15	√	√	√	
Ф50	2.0	Ф12/15	√			
Ф60	2.0	Ф 12/15/20	√	√	√	
Ф60	3.0	Φ15	√			
Φ76	3.0	Ф 15/20	√	√	√	
Ф76	4.0	Ф20	√			
Φ80	3.0	Ф20	√			
Φ80	4.0	Ф20			√	
Φ89	3.0	Ф20	√			
Ф89	4.0	Ф20	√			

Remark: Φ50mm rollers can be fitted with PU sleeve (2mm).

Φ50 60mm rollers can be fitted with PVC sleeve (2mm).

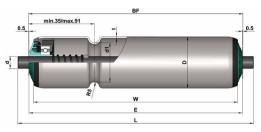




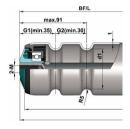
- · Simple structure, groove position customized · Quiet operation, Standard anti-static design
- · Application for light & middle duty
- Temperature range: -5°C ~ + 40°C
- Applicable humidity: RH≥30%

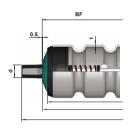
2230/2240 Series

Single/Double Grooved O-Belt Conveyor Roller



Spring loaded





Internal Thread

Polyamide sleeve for shaft

D	4	Shoft	Tube		
Ь	l l	Shaft	Steel Z/P	SS	
Ф48.6	1.5	11hex, Φ10/12/14/15	√	√	
Φ50	1.5	11hex, Φ8/10/12/14/15	√	√	
Φ60	2.0	11hex, Φ10/12/14/15	√	√	

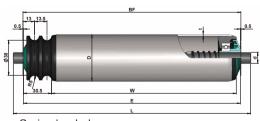
Remark: Ф50mm rollers can be fitted with PU sleeve (2mm).

Φ50、60mm rollers can be fitted with PVC sleeve (2mm).

11 hex can provide polyamide shaft sleeve roller.

2260 Series

Double Groove O-Belt Pulley Conveyor Roller





Spring loaded

Internal Thread

Polyamide sleeve for shaft

	D		Shaft		rube	
The end driven, more stabilized conveying	Ь	·	Silait	Steel Z/P	SS	Aluminium
Based on 1200 series design, beautiful, quiet operation	Φ50	1.5	11hov 1 0/12/14/15	2/	2/	2/

· Application for light & middle duty

Temperature range: -5°C ~ + 40°C

• Applicable humidity: RH≥30%

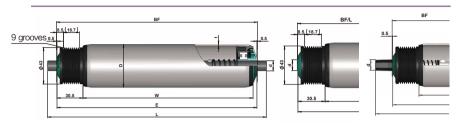
Remark: Φ50mm rollers can be fitted with PVC sleeve (2mm) and PU sleeve (2mm). 11 hex can provide polyamide shaft sleeve roller.



- · Quiet operation, higher transport efficiency
- 9 V-grooves, more options of PJ poly-Vee belt
- · Application for middle&high speed,light &middle duty
- Temperature range: -5°C ~ + 40°C
- Applicable humidity: RH≥30%

2250 Series

Poly-Vee Conveyor Roller



Spring loaded

Internal thread

Polyamide sleeve for shaft

D		Shaft		Tube	
Б	t Shait	Steel Z/P	SS	Aluminium	
Ф48.6	1.5	11hex, Φ10/12/14/15	√	√	
Ф50	1.5	11hex, Φ10/12/14/15	√	√	√

Remark: Ф50mm rollers can be fitted with PVC sleeve (2mm) and PU sleeve (2mm). 11 hex can provide polyamide shaft sleeve roller.

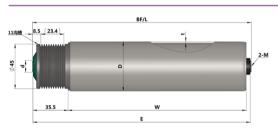
⚠ Please choose the steel Poly-Vee roller when you must use 4PJ belt.



- 11 V-grooves
- The load capacity can be gerater when the 5PJ poly-vee belt is used.
- Temperature range: -5°C~ +40°C
- Humidity range: as low as 2% RH.

2890M Series

Medium-Duty Poly-vee Roller



Internal thread

D		Shaft	Tube		
D		Silait	Steel Z/P	SS	
Ф50	1.5	Φ12/15	V	V	

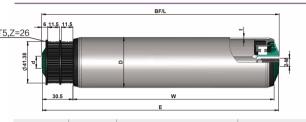
▲ 5PJ must be applied to the four poly-vee belts near to the driving mechanisms. (2 belts separately on the left and right sides)



- · Compact structure, tension free, simple design.
- T5 tooth profile suitable for roller conveying, higher universality.
- Accurate positioning, combine with MDR can match the application of transplant section.
- Combine with PU timing belt can match the application of clean room and other harsh environment.
- · Self-lubricating and maintenance-free.
- Temperature range: -5°C ~ + 40°C
- Applicable humidity: RH≥30%

2280 Series

Timing Belt Pulley Conveyor Roller



D		Shaft	Tube		
Б	t Snatt	Silait	Steel Z/P	SS	Aluminium
Ф50	1.5	Ф14/15	√	√	

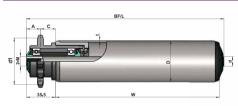
Remark: Φ 50mm rollers can be fitted with PVC sleeve (2mm) and PU sleeve (2mm).

2214/2224 Series

Polymer Single/Double Sprocket Conveyor Roller



- · Polymer sprocket design, lighter and quieter
- Self-lubricating with steel chain, completely free of maintenance
- · Suitable for light, middle duty convey
- Temperature range: -5℃ ~ + 40℃
- Applicable humidity: RH≥30%



2224 Double steel sprocket

2214 Single steel sprocket

D		Shoft	Sprocket	٨	В	_		Tube		
D	ι	Silait	Sprocker	A	В		Steel Z/P	ss	Aluminium	PVC
Ф50	1.5	Ф12/15	08B14T	17	22	18.5	√	√	√	
Ф50	2.5	Ф12/15	08B14T	17	22	18.5				√
Φ60	2.0	Φ12/15	08B14T	17	22	18.5	√	√	√	

Remark: Φ50mm rollers can be fitted with PU sleeve (2mm).

Φ50、60mm rollers can be fitted with PVC sleeve (2mm).

11hex can provide tapered plastic steel shaft sleeve roller.



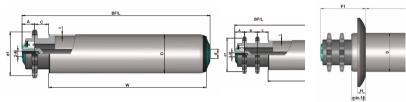
- · Circle welding of Steel Sprocket and tube
- · High intensity, larger transmit torque
- · Polymer bearing housing design, beautiful, quiet
- Temperature range: -5°C ~ + 40°C
- Applicable humidity: RH≥30%



- · Circle welding of steel sprocket and tube
- · High intensity, larger transmit torque
- Steel bearing housing can be applied in the condition of −30~+80°C

2411/2421 Series

Steel Single/Double Sprocket Roller With polymer bearing housing



2411Single steel sprocket

2421Double steel sprocket

Flange

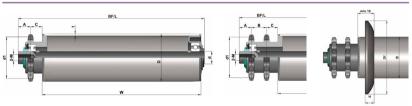
D		Shaft	Sprocket	Α	В	С	Tube)
D		Silait	Sprocker	^	В		Steel Z/P	SS
Ф50	1.5	Φ12/15	08B14T	17	22	18.5	√	√
Ф50	2.0	Φ12/15	08B14T	17	22	18.5	√	
Ф60	2.0	Φ12/15	08B14T	17	22	18.5	√	\checkmark
Ф76	3.0	Ф20	10B15T	18	26	13	√	$\sqrt{}$
Φ80	3.0	Ф20	10B15T	18	26	13	√	

Remark: Φ50mm rollers can be fitted with PU sleeve (2mm).

Φ50、60mm rollers can be fitted with PVC sleeve (2mm).

2311/2321 Series

Steel Single/Double Sprocket Roller With steel bearing housing



2311 Single steel sprocket

2321 Double steel sprocket

Flange

D	t Shaft Sprocket A B			Tube				
Ь	·	Silait	Sprocket	A	В	С	Steel Z/P	SS
Ф50	1.5	Ф12	08B11T	17	22	18.5	√	√
Ф50	2.0	Ф12	08B11T	17	22	18.5	√	
Φ60	2.0	Φ12/15	08B14T	17	22	18.5	√	√
Φ60	3.0	Ф15	08B14T	17	22	18.5	√	
Ф76	3.0	Ф15	08B14T	17	22	18.5	√	√
Φ76	3.0	Ф20	10A13T	20	25	18.5	√	√
Ф76	4.0	Ф20	10A13T	20	25	18.5	√	
Φ80	3.0	Ф20	10B15T	20	25	18.5	√	
Φ89	3.0	Ф20	10B15T	20	25	18.5	√	
Φ89	4.0	Ф20	10B15T	20	25	18.5	√	

Remark: Φ50mm rollers can be fitted with PU sleeve (2mm).

Φ50、60mm rollers can be fitted with PVC sleeve (2mm) .

Flange

Туре	D	Df	н	Flange Material		
Type		Di	''	Carbon steel Stainless ste	Stainless steel	
	Ф60	Ф120	12	√	√	
wolding	Ф76	Ф135	16.5	√	$\sqrt{}$	
welding	Ф80	Ф150	18	√		
	Ф89	Ф150	18	√		

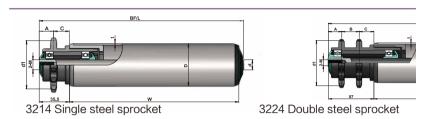
Accumulating conveyor roller series



- Polymer sprocket and accumulating sleeve, abrasion resistant and self-lubricating
- Low noise, could switch easily with 2214/2224 series
- Temperature range: -5°C ~ + 40°C
- Applicable humidity: RH≥30%

3214/3224 Series

Polymer Single/Double Sprocket Accumulating Roller



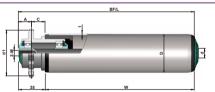
D		Shaft	Sprocket	^	В	С	Τι	Tube	
D		Silait	Sprocker	^	В	C	Steel Z/P	SS	PVC
Ф50	1.5	Φ12/15	08B14T	17	22	18.5	√	√	
Ф50	2.5	Φ12/15	08B14T	17	22	18.5			√
Φ60	2.0	Ф 12/15	08B14T	17	22	18.5	√	1	



- Size are same as 3214/3224 series
- Steel sprocket is more durable
- Temperature range: -5°C ~ + 40°C
- Applicable humidity: RH≥30%

3211/3221 Series

Steel Single/Double Sprocket Accumulating Roller



Shaft

Φ12/15

Φ12/15

Sprocket

08B14T

08B14T

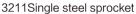
Α

17

17

22

18.5



t

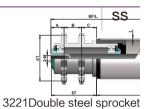
1.5

2.0

D

Φ50

Φ60



B C Tube

Steel Z/P

22 18.5 √

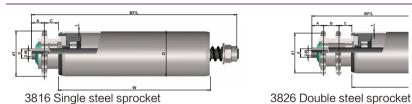
Accumulating conveyor roller series



- · Special friction slice, well abrasion resistant, long life time
- Adjustable friction, more accurate and steady convey, wide application

3816/3826 Series

Steel Single/Double Sprocket Adjustable Accumulating Roller



В	3 C	Tube			
Ь		Stool 7/D	99		

D		Shaft	Sprocket	Α	В	С	Tube	
Ь		Silait	Sprocker				Steel Z/P	SS
Ф50	1.5	Ф12	08B11T	17	22	18.5	√	√
Φ60	2.0	Ф15	08B14T	17	22	18.5	V	√
Φ76	3.0	Ф20	10A13T	20	25	18.5	V	√

Please pay attention to the driving force, recommended use of roller guardrail, try best to reduce the frictional resistance between goods and guard bar. Please make a test running on sample machine if user doesn't have a long-term experience.

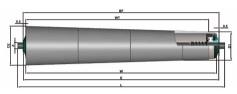


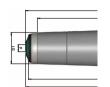
- · Beautiful, quiet running, easy to clean
- · Modular designed PVC sleeve, short delivery time
- Light weight, excellent performance of start-up
- Temperature range: -5°C ~ + 40°C
- Applicable humidity: RH≥30%



- · O-belt drive, grooves position customized
- · Quiet running, shockproof and well abrasion resistant
- · Light weight, easy start-up
- Temperature range: -5°C ~ + 40°C
- Applicable humidity: RH≥30%

1600 Series Gravity Tapered Sleeve Roller





Spring loaded

Internal Thread

D	t	Shaft	Taper Length	D1	D2
			2 95	Ф52.5	Ф71
			345	Ф55.6	Ф77.3
			395	Ф52.5	Ф77.3
			445	Ф55.6	Ф83.6
			495	Ф52.5	Ф83.6
Φ 50	1.5	11hex,	545	Ф55.6	Ф89.9
Ψ 50	1.5	Ф 12/15	595	Ф52.5	Ф89.9
			645	Ф55.6	Ф96.2
			695	Ф52.5	Ф96.2
			745	Ф55.6	Ф102.5
			795	Ф52.5	Ф102.5
			845	Ф55.6	Ф108.8
			895	Ф52.5	Ф108.8

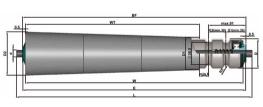
Remark: 1.Steel Z/P and SS tubes are available.

2.Anti-static taper sleeve (black) available.

3. The taper sleeve length dimension (WT) is not accurate.

2640 Series

Double Grooved Tapered Sleeve Roller





Spring loaded

Internal Thread

D	t	Shaft	Taper Length	D1	D2
			2 95	Ф52.5	Φ71
			345	Ф55.6	Ф77.3
			395	Ф52.5	Ф77.3
			445	Ф55.6	Ф83.6
			495	Ф52.5	Ф83.6
Φ 50	1.5	11hex,	545	Ф55.6	Φ89.9
Ψ 50	1.5	Φ12/15	595	Ф52.5	Φ89.9
			645	Ф55.6	Ф96.2
			695	Ф52.5	Ф96.2
			745	Ф55.6	Ф102.5
			795	Φ52.5	Ф 102.5
			845	Ф55.6	Ф108.8
			895	Ф52.5	Ф108.8

Remark: 1.Steel Z/P and SS tubes are available.

- 2. Anti-static taper sleeve (black) available.
- 3. The taper sleeve length dimension (WT) is not accurate.



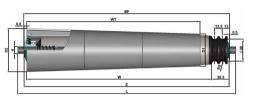
- O-belt drive, moving the O-belt to the end of the roller
- Light weight, easy start-up
- · Suitable for light convey, steady running
- Temperature range: -5°C ~ + 40°C
- Applicable humidity: RH≥30%

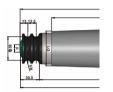


- Poly-vee drive, high speed, low noise
- · Light weight, easy start-up
- Suitable for light&middle duty convey
- Temperature range: -5°C ~ + 40°C
- Applicable humidity: RH≥30%

2660 Series

O-Belt Wheel Tapered Sleeve Roller





Spring loaded

Internal Thread

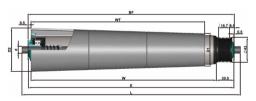
D	t	Shaft	Taper Length	D1	D2
			2 95	Ф52.5	Φ71
			345	Ф55.6	Ф77.3
			395	Ф52.5	Ф77.3
			445	Ф55.6	Ф83.6
	1.5	11hex,	495	Ф52.5	Ф83.6
Φ 50			545	Ф55.6	Ф89.9
Ψ 50	1.5	Φ12/15	595	Ф52.5	Ф89.9
			645	Ф55.6	Ф96.2
			695	Ф52.5	Ф96.2
			745	Ф55.6	Ф 102.5
			795	Ф52.5	Ф 102.5
			845	Ф55.6	Ф 108.8
			895	Ф52.5	Ф108.8

Remark: 1.Steel Z/P and SS tubes are available.

- 2.Anti-static taper sleeve (black) available.
- 3. The taper sleeve length dimension (WT) is not accurate.

2650 Series

Poly-Vee Tapered Sleeve Roller





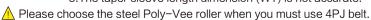
Spring loaded

Internal Thread

D	t	Shaft	Taper Length	D1	D2
			2 95	Φ52.5	Φ71
			345	Ф55.6	Ф77.3
			395	Ф52.5	Ф77.3
			445	Ф55.6	Φ83.6
			495	Ф52.5	Ф83.6
Φ50	1.5	11hex,	545	Ф55.6	Φ89.9
Ψ30	1.5	Φ12/15	595	Ф52.5	Φ89.9
			645	Ф55.6	Ф96.2
			695	Ф52.5	Ф96.2
			745	Ф55.6	Ф102.5
			795	Φ52.5	Ф102.5
			845	Ф55.6	Ф108.8
			895	Φ52.5	Ф108.8

Remark: 1.Steel Z/P and SS tubes are available.

- 2.Anti-static taper sleeve (black) available.
- 3. The taper sleeve length dimension (WT) is not accurate.





- · Polymer sprocket,self-lubricating and maintenance-free
- · Light weight, easy start-up
- Suitable for low-load convey
- Temperature range: -5°C ~ + 40°C
- Applicable humidity: RH≥30%



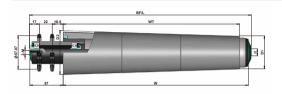
- All-steel tapered tube
- Polyamide bearing housing can design
- Artistic \quiet operation



- · All-steel tapered tube
- · Welding steel sprocket
- Sturdy, durable

2624 Series

Polymer Sprocket Tapered Sleeve Roller



D	t	Shaft	Taper Length	D1	
			295	Φ52.5	D2
			345	Ф55.6	
			395	Ф52.5	Φ71
			445	Ф55.6	Ф77.3
Φ50			495	Ф52.5	Ф77.3
	1 =	Φ12/15	545	Ф55.6	Ф83.6
Ψ30	1.5	Ψ12/13	595	Ф52.5	Ф83.6
			645	Ф55.6	Ф89.9
			695	Ф52.5	Ф89.9
			745	Ф55.6	Ф96.2
			795	Ф52.5	Ф96.2
			845	Ф55.6	Ф102.5
			895	Φ52.5	Ф102.5
Remark:	1 Steel 7	7/P and SS tu	ıhes are availahle	2	Ф108.8

Remark: 1.Steel Z/P and SS tubes are available.

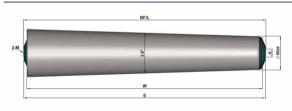
2.Anti-static taper sleeve (black) available.

3. The taper sleeve length dimension (WT) is not accurate.

1500 Series

Gravity Steel Tapered Roller

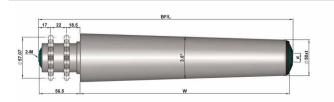
Φ108.8



D		t Shaft Tube					
D	t Snart		Steel Z/P	SS			
Ф 50	2.0	Ф12/15	√	√			

Remark: If used in high and low temperature or special environment, please specify clearly.

2521 Series Sprocket Steel Tapered Roller



	D	t	Shaft	Sprocket	Tube	
					Steel Z/P	SS
	Ф 50	2.0	Ф12/15	08B14T	√	√

Remark: If used in high and low temperature or special environment, please specify clearly.



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