

# **SELECTION GUIDE**

Create competitiveness for your logistics system





Intensive use of land and green environmental protection is becoming the basic requirements on logistic and storage center construction, more and more logistic centers has gradually shifted the development from the original "expansion" mode to multi-layer and higher level ones. Vertical Transfer equipment has became the critical equipment in multi-layer logistic center. Damon Group, as the leader of conveying and sorting equipment in China logistic industry has firstly found the changes in market demand and imported the advanced technology from Japan.

Vertical Transfer equipment is the specially-used equipment which is able to make a precise and fast commodity delivery to the appointed destination through the combination of vertical and horizontal conveying methods controlled by automation.

It meets the vertical conveying demands for pallet, caged trolley, carton, single pieced items and some other special items and it has been widely used in multi-layers conveying in workshop, logistic storage distribution centers in various kinds of industry. It is featured with high-efficiency, high-safety, easy operation and maintenance, etc.



Watch the product introduction by scanning the code



# ■ Catalogue

Items Model	Efficiency	Speed Range	Conveying Items	Weight Range	Conveying path	Page
AEW Reciprocating Vertical Lifter	Approx 90 pieces /hr		Pallets	15-2000kg	Multiple-in & Multiple-out between many floors	4-8
AENW Reciprocating Vertical Lifter	Approx 70 pieces /hr	15,35,65,90 m/min	₽ ∰>>	15-1500kg	Multiple-in & Multiple-out between	10-21
AEEW Reciprocating Vertical Lifter	Approx 120 pieces /hr		Hydraulic forklift & selecting cage trolley	.s issuing	many floors (Recycling Transfer)	
VEF-Z Continuous Vertical Lifter	Approx 1800	15,20,25,30 m/min		0.5-100kg	One input & one output	22-26
VEF-C Continuous Vertical Lifter	Pieces /hr	15,20,25 m/min	Carton, Container, small sized bag	0.5-100kg	between two different floors	



### ■ Distinctions between Vertical Lifter & Cargo Elevator

### **Vertical Lifter**

### **Cargo Elevator**



- 2 Upper Machine Room: No
- 3 Lower part pit: No
- 4 Elevator Shaft Road: No
- 5 Height Limitation: Yes

Body Automatic assistant conveyor

### **Need Setting Space of body and automatic** assistant conveyor before the body

※Conveying height of setting floor is low where requires a lowerpart pit. Elevator Shaft Road: Some of types require Elevator Shaft Road.

# Setting

**Space** 

- Automatic assistant conveyor: Yes
- 2 Upper Machine Room: No
- 3 Lower part pit: No
- 4 Elevator Shaft Road: No
- 6 Height Limitation: Yes



**Need space for Elevatorshaft Road** 

※The upper Machine Room requires over two times space of level of elevator shaft projected

- 1 Stipulation on Dimension: Yes
- 2 Stipulation on Shape: Yes
- 3 Stipulation on Weight: Yes
- 4 Operator: Not allowed to take ride

Square cases, Plastic Containers Bags

Bottom items, such as plastic container, so, the conveying items has the limitation.

Personnel not allowed to take ride.



Stipulation Handling Items

- 1 Stipulation on Dimension: No
- 2 Stipulation on Shape: No
- 3 Stipulation on Weight: Yes
- 4 Operator: Allowed to take ride

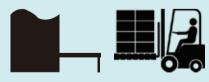
※Operator can take ride on it and pallet, cage trolley can also

1 destination floor Set-up.

- Press start Button. 3 Put conveying items on
- the automatic assistant conveyor.

Need figurate bottom items, such as plastic container, So, the conveying items has the limitation.

Personnel not allowed to take ride.



How To Use

- 1 Press call-out button
- 2 Entry door open

be handled.

- Move the cargo in
- 4 Press destination floor button
- 5 Entry door close
- 6 Movement of lift up and down
- **7** Entry door open
- 8 Move the cargo out



Same with common cargo elevator, the whole process is operated by one operator.

※Call-out ,door's open & close, move in and out ofcargo, lifting up & down, Need to spend time for each procedures.



### Safety Design

To guarantee operator's safety and protect the conveying item and equipment, there are various kinds of abnormal condition detective device to be installed on the equipment for customer's easy use.

#### **Brief Introduction on control**

#### **Accident Prevention Equipment**

- Equipped with safety fence to prevent any entrance of automatice Assistant conveyors
  - \* Painting color is same with conveyor frame color, it can be specially designed
- Control cabinet/panel device to be installed before and upper the entrance prevention fence. Stop button ,Interphone and signal light are standard devices in case of emergency, In additional to using lights to notice the running/abnormity/full load cases, the warning and notification will also comes from buzzer and various kinds of safety device makes customer's easy in use.
  - \* Photoeye indicators can be installed on the upper part of cutout as per customer's requirement.
- Control cabinet/panel device has the angle adjustable functions which is able to move the operating screen to the position which is easy in
  - \* Stainless steel frame might be used in Special environment( Lower Temperature, Cleaning, explosion-proof).
  - \* Additionally, press-button type might also be applicable.

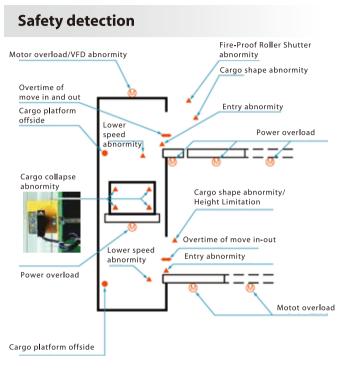




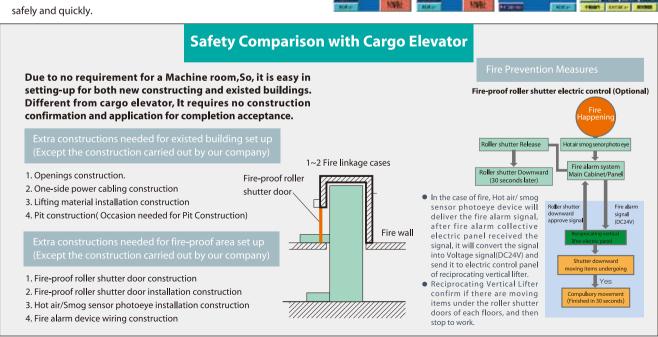


4 Control panel utilize easy distinguishing and operating colored touch

Use" Start" to indicate the running status, there will be an abnormity indication to show the abnormity during the running process and the reset method will also be indicated so that customer is able to reset









### **■** AEW Reciprocating Vertical Lifter



The standard model of AEW Reciprocating vertical lifter is suitable for conveying and handling Items between higher floors, It featured with high capacity and high efficiency. It utilizes Japanese HOKUSHO 's advanced technology and equipped with light profiles configuration. It is the best choice for energy-saving conveyings.

#### High Conveying Capacity

Max conveying capacity is over 90 pallets/per hour, Max conveying Speed is 90M/Per Minute.

### Easy and Convenient Combination

Utilize Modular Design which is able To do the quick-assembly, easy and reasonable in transportation, usage And maintenance.

#### Dimension Diversification for handling items

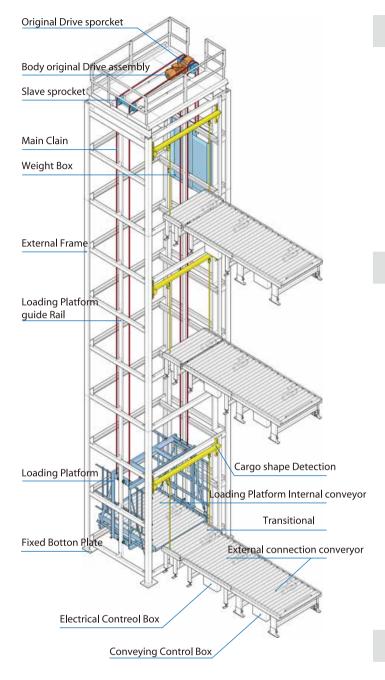
Conveying Items Dimension range(LxW) is 800mm to 2900mm and Conveying height range is 150mm to 2400mm.

# Energy-saving and Environmental

Through material lightening and low-energy consumption method, it can realize the smooth performance by using low-power drives. Electric-saving assistant system is Optional.



### Equipment structure



#### Basic Parameters

#### **Product Features**

- High conveying capacity
- Max conveying capacity is over 90 pallets/Per hour:
- \* Lifting speed range:10,35,65,90(m/min)
- Diversification of Conveying items dimension W 800 - 2900 (mm);

L 800 - 2900 (mm);

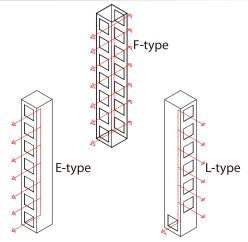
H 150 - 2400 (mm);

(The above are increased by 100mm)

#### **Equipment Main Parameters**

- Installation Environment: Indoor -10~40 degree, No frozen, No vibration, Fire-proof, Roof height Is higher than the equipment height, Please consult for special environment.
- Max conveying height :40m
- Max openings quantity:12 (6 in single side)
- Conveying items Dimension/Weight:
- Max:W2900 X L2900 X H2400(mm)/2000kg
- Min: W800 X L800 X H150(mm)/15kg
- Lifting Speed: 10,35,65,90(m/min)
- Equipment outer frame: Steel wire mesh, Expanded mesh, Steel Plate
- Standard Coating Color: Damon product color series, HOKUSHO product series, customization.

### **Handling Direction**





### **Equipment Dimension Refenence Drawing**

#### **Set-up Layer Top layer** Above 600 Above 600 Above 600 Above 600 Transitional section External conveyor External conveyor Forklift block Forklift block VW+above 400 Σ 133 133 External convevo Operating box External conveyor Body control control box Opening length: VL+above 400 Lifting Beam: Weight capacity above 3tens(2 positions), Original Drive Height Leight code 13–17 18–25 Pitch 70-100 luorescent lamp 150-200 Tempercture Detecting and ventilator HE. Power supp**l**y box Power supply box HY3 로 600以上 HY2 Opening length: VL+above 400 ξ HA1+H+above 300, above 2700 Width:VW+above400 Above 600 Cargo Detective Frame Έ Above 600 VL

VW: Equipment opening width VI: Equipment opening Lenght

vw

HF: Equipment Lenght

HY: Stroke

HA: External conveyor

H: Max moving items height

FW: EXternal conveyor widht



### Equipment Selection specification

(Piece/per hour)

Width Model	Opening (mm)	Max Item Width (mm) W	Length code	Body deepness (mm) VL	Max Item Length (mm)	Max Item Height (mm) H	Max Item weight (kg)
13	2280	1100	13	1696	1100		
14	2380	1200	14	1791	1200		
15	2480	1300	15	1887	1300		
16	2580	1400	16	1982	1400		
17	2680	1500	17	2077	1500		
18	2780	1600	18	2172	1600		
19	2880	1700	19	2266	1700		
20	2980	1800	20	2363	1800	0.400	2000
21	3080	1900	21	2458	1900	2400	2000
22	3180	2000	22	2553	2000		
23	3280	2100	23	2649	2100		
24	3380	2200	24	2744	2200		
25	3480	2300	25	2839	2300		
26	3580	2400	26	2934	2400		
27	3680	2500	27	3030	2500		
28	3780	2600	28	3125	2600		
29	3880	2700	29	3220	2700		
30	3980	2800	30	3315	2800		
31	4080	2900	31	3411	2900		

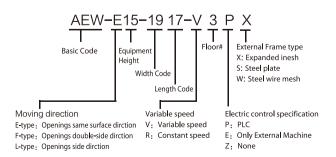
#### **Basic Calculation Information**

- 1. Special design is required when moving item width exceeds 1500mm, length exceeds 1300mm
- 2. Types with corresponding lower top roof and where a foundation pit required, please consult with us for details.
- 3.Please consult in the case if the handling is not to be carried out by blocked trolley.
- 4.Equipment height(mm)

$$HL = \left( \frac{-HF1+HF2+HF3+HA4+H+620-12}{65} INT \right) \times 65+12$$

- Well deepness is required to add into the calculation
- Item H is start to calculation from 1500
- Max HL is 40m

### **■** Selection specification table





## ■ Application cases and photos

This type,after its launch, has been used in the projects of Wal-mart,Mitsui Chemical,Peace Bird Garment,Beyond Garment,Nonghua Logistics,Guoyao group,Tianjue wooden industry,etc.









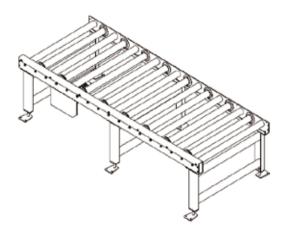






### **■** Damon standard conveyor types

### **Pallet conveyors**



#### **Technical parameters**

Standard Rollers: Ø89Roller, Ø76Roller

Pitch of Rollers: 143、174.8、190.5mm

EW: 920、1020、1120(Item Width+20,

Min 920mm)

**Conventional speed:**12、16、18m/min, Max 20m/min

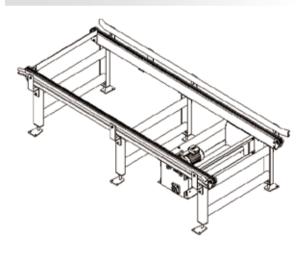
**Motor power:**0.37、0.55、0.75kw(SEW)

Chain: Donghua 10B-1

Min conveying surface: 650mm

**Max Weight Loading capacity: 2t** 

### **Chain conveyors**



#### **Technical parameters**

**Center Line Width:**750、850、950(pallet width-150, Min750mm)

Conventional Conveying:12,16,18m/min,Max 20m/min

Motor power:0.37、0.55、

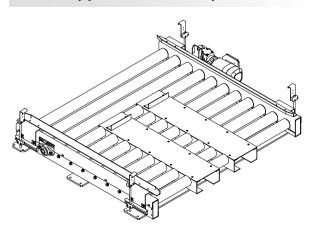
0.75kw (SEW)

Chain:Donghua10B-2

Min conveying surface:650mm

Max weight loading capacity: 1.5t

### Forks type roller conveyor



#### **Technical parameters**

**Standard Rollers**:  $\varnothing$ 89Roller,  $\varnothing$ 76Roller,  $\varnothing$ 60Roller

Pitch of Rollers:143、174.8、190.5mm

**EW:**920、1020、1120(Item Width+20,Min 920mm)

Conventional speed:12 \, 16 \, 18m/min, Max 20m/min

Motor power:0.37 \ 0.55 \ 0.75kw(SEW)

Chain: Donghua 10B-1

Min conveying surface: 150mm

Max Weight Loading capacity: 2t



### **■** AENW Reciprocating Vertical Lifter





Watch the product introduction by scanning the code

AENW Reciprocating vertical lifter realized the arbitrary conveying between multi-floors, It meets the requirement on handling various kinds of pallet and trolley in different shapes. It is widely used in logistic center and production site.

### Easy in Operation

Random and quick conveying to any floor can be realized with only one button.

#### Easy in Layout and maintenance

Utilize modular design which is able to do the quick-assembly, easy and reasonable in transportation, usage and maintenance.

### Automatic, Time-saving, High Efficiency

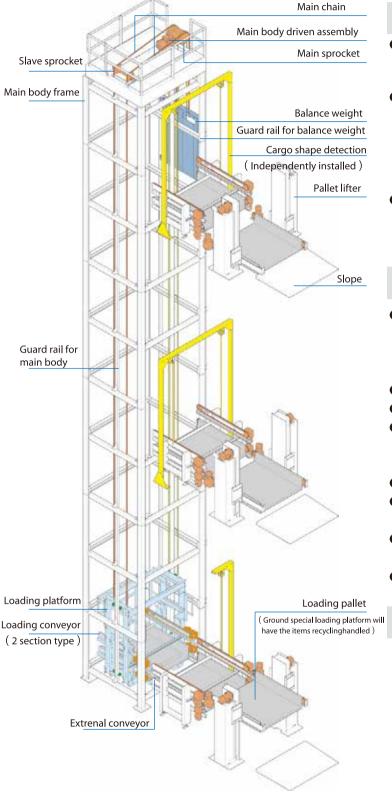
Handling items are able to move in and out Loading platform automatically, More efficient than the cargo elevators.

### Energy-saving and Environmental

Through material lightening and low-energy consumption structure method, it can realize smooth performance by using low-powerdrives. Electric-saving assistant system is optional.



### AENW Equipment structure



#### AENW Basic Parameters

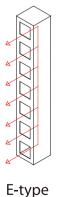
#### **Product Features**

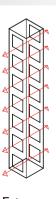
- Various kinds of item conveying
   Pallet structure built inside the conveyor, trolley, bag-shaped item, pallet etc, can be conveyed.
- Items smooth and stable move in & out Difference between ground and conveyor that has pallet structure inside is small, items can be smoothly and stably move in and out. The conveying will be more easier if 80mm pit applied.
- Green and Environmental
   It can be equipped with VEAS electricity-saving Assistant system, It reduces the electricity consumption and CO2 emission by 25%.

#### **Equipment Main Parameters**

- Installation environment: indoor -10~40 degree, no frozen, no vibration, fire-proof, roof height is higher than the equipment height, please consult for special environment.
- Max conveying height: 40m
- Max opening quantity: 12 ( 6 in single side)
- Conveying items dimension/weight:
   Max:w1500 x I1500 x h2400(mm)/1500kg
   Min: w800 x I800 x h150(mm)/15kg
- Lifting speed: 10,35,65,90(m/min)
- Equipment outer frame: steel wire mesh, expanded mesh, steel plate.
- Standard coating color: Damon product color series, hokusho product series, customization.
- Conveying opening direction: E-type / F-type.

#### **Handling Direction**





ype

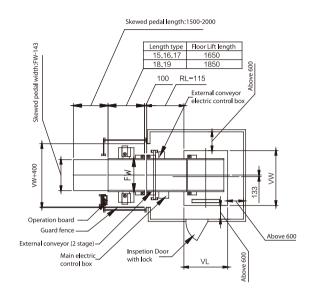
F-type

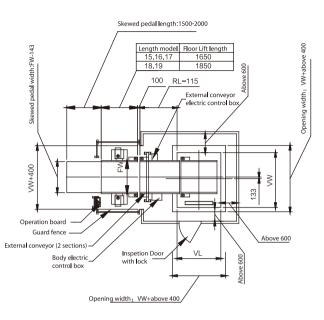


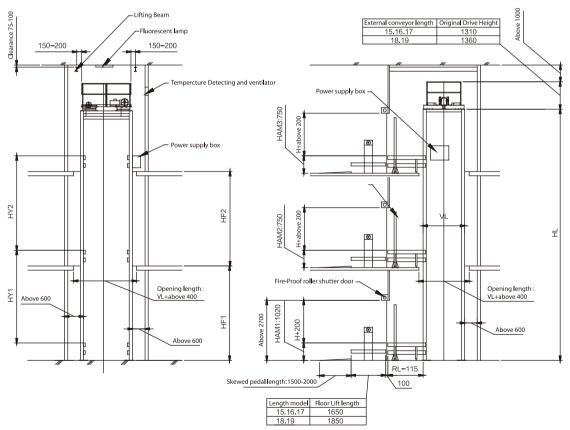
### ■ AENW equipment Dimension Refenence Drawing

### **Set-up Layer**

### **Top layer**







HL:Equipment height HF:Body length

HY:Stroke height

HAM:Moving item transfer height H:Max moveing item height FW:External conveyor width RL:External conveyor width



### **■** Equipment Selection specification

(pcs/h.)

Mode		Body diı			. dimension			External	conveyor
equip	ment	(m	m)	conveying goods (mm)		mm)	Weight	Width	Length
Width code	Length code	width(VW)	Length(VL)	Width(W)	Length(L)	Height(H)		FW	RL
	15		1887		1100				1700
	16		1982		1200				1800
15	17	2480	2077	1100	1300	2400	1500	1500	1900
	18		2172		1400				2000
	19		2268		1500				2100
	15		1887		1100				1700
	16		1982		1200				1800
16	17	2580	2077	1200	1300	2400	1500	1600	1900
	18		2172		1400				2000
	19		2268		1500				2100
	15		1887		1100	2400			1700
	16		1982		1200		1500	1700	1800
17	17	2680	2077	1300	1300				1900
	18		2172		1400				2000
	19		2268		1500				2100
	15		1887		1100				1700
	16		1982		1200				1800
18	17	2780	2077	1400	1300	2400	1500	1800	1900
	18		2172		1400				2000
	19		2268		1500				2100
	15		1887		1100				1700
	16		1982		1200				1800
19	17	2880	2077	1500	1300	2400	1500	1900	1900
	18		2172		1400				2000
	19		2268		1500				2100

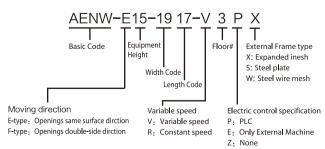
#### **Basic Calculation Information**

- 1. Special design is required when moving item width exceeds 1500mm, length exceeds 1300mm
- 2. Types with corresponding lower top roof and where a foundation pit required, please consult with us for details.
- 3.Please consult in the case if the handling is not to be carried out by blocked trolley.
- 4.Equipment height(mm)

$$HL = \left( \frac{-HF1 + HF2 + HF3 + HA4 + H + 620 - 12}{65} INT \right) \times 65 + 12$$

- Well deepness is required to add into the calculation
- Item H is start to calculation from 1500
- Max HL is 40m

### **■** Selection specification table





### ■ AEEW reciprocating vertical lift





Watch the product introduction by scanning the code

AEEW reciprocating vertical lift achieve for exchange pallet in different floor, and space-saving at the same time. In front of body equipped with lifting connection device. Efficient and space saving. Build with slope or 80mm foundation pit, not only trolley can enter in, and also pallet can enter by hydraulic trolley and forklift.

#### Convey kinds of different products

Because it can convey products to the floor pallet, so it's not only a pallet, But like a logistic trolley. So like bag goods and all the products, which can keep shape, not easy to topple down products can convey by it.

#### Efficiency

Vertical conveyor with vertical lifting speed 90m/min. Moving distance from the top to the bottom is 4m, one hour can running 120 cycle, which with high efficiency.

#### Safety design

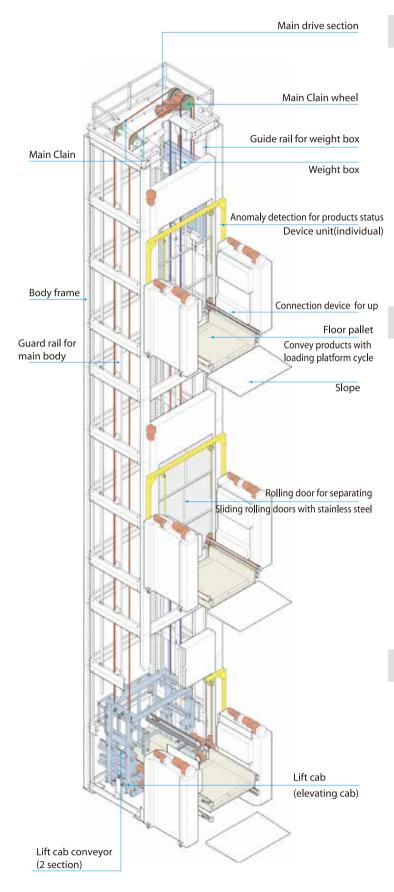
As a standard device, design with neighbor rolling door and other protecting device to protect operator safe from kinds of dangers. At the same time for protecting good, we equipped with extraordinary case inspection device.

#### Simple design &economical and practical

All structure can design, whatever new one or old one. It has no necessary to design foundation pit. Also the difference from elevator is that the lift don't need to get permission from government. So it saved security inspection every year, economical and practical.



### Equipment structure



#### Basic Parameters

#### **Product Features**

#### Kinds of products to convey

Conveyor enter with pallet structure, so all products can convey like trolley, bag goods, pallet and others.

#### Stably in transportation

Small drop height between underground and build-in pallet, so products can stable transportation. If excavate 80mm foundation pit, will be more convenient for conveying.

#### Environmental

May equip with VEAS auxiliary electrical-saving system, consumed power and CO2 will reduce 25%.

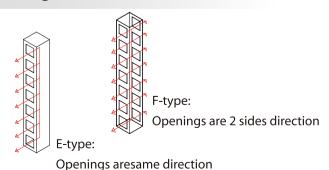
#### **Equipment Main Parameters**

- **Installation environment:** indoor temperature -10-40 °C, no icing, no vibration, fire protection, height of roof higher than equipment, special environment consult us.
- Max conveying height: 40m
- Max opening quantity: 12 pcs(6pcs one side)
- Products dimension/weight :

Max: W1500\*L1300\*H2400 (mm)/1500kg Min: W800\*L800\*H150 (mm)/15kg

- **Elevating speed:** 10, 35, 65, 90 (m/min.)
- **Type of frame:** steel screen, steel, barbed wire, acrylic board.
- Standard painting color: product color of Damon series, product color of north business, customized color.
- Conveying Opening direction: E-type/F-type

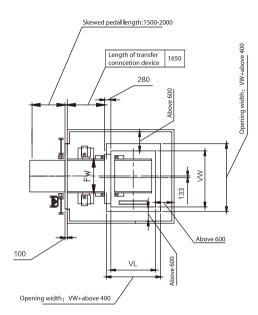
#### **Handling Direction**



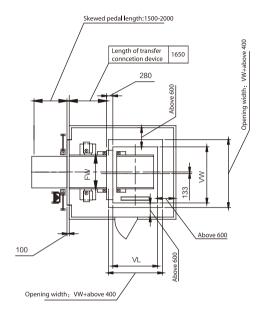


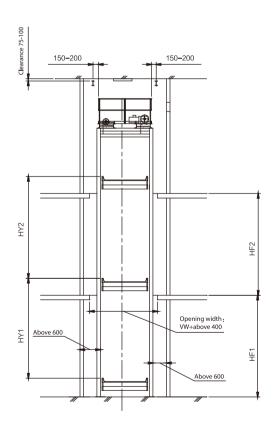
# AEEW Equipment Dimension Refenence Drawing

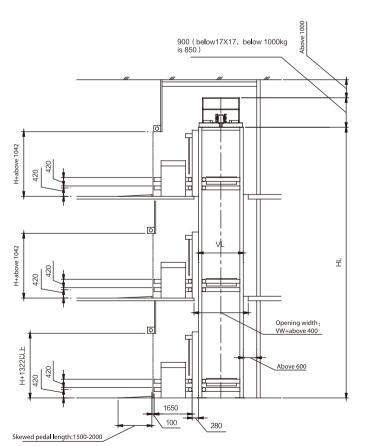
### **Set-up Layer**



### **Top layer**







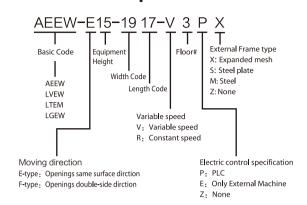


### ■ AEEW capacity table

(Moving cycle/h)

Max. height of goods (mm)	37	60	90
Lift height(M) (mm)	37	00	90
3	106	120	124
4	96	112	121
5	88	105	116
6	81	99	111
7	75	94	106
8	70	89	103
10	62	81	95
12	55	74	89
15	48	66	80
18	42	59	74
20	39	55	70
22	36	52	66
25	33	48	61
30	30	44	56
35	27	41	52

## **■** Selection specification table

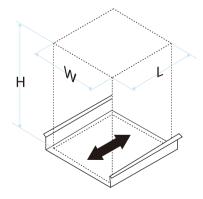


# ■ AEEW dimension diagram

(pcs/h)

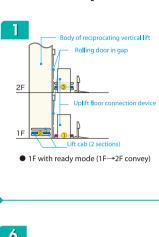
Body dimension specification Body dimension			Max dimension of goods (range)					
Opening	Depth	Opening mm	Depth mm	Opening mm	Depth mm	Height mm	Weight	
		VW	VL	W	L	Н	(kg)	
	15		1887		1100			
15	16	2480	1982	1100	1200	2400	1500	
	17		2077		1300			
	15		1887		1100			
16	16	2580	1982	1200	1200	2400	1500	
	17		2077		1300			
	15		1887		1100			
17	16	2680	1982	1300	1200	2400	1500	
	17		2077		1300			
	15		1887		1100			
18	16	2780	1982	1400	1200	2400	1500	
	17		2077		1300			
	15		1887		1100			
19	16	2880	1982	1500	1200 2400	2400	1500	
	17		2077		1300			

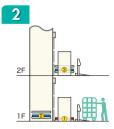
Max dimension of goods.



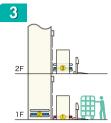


### ■ AEEW operation diagram

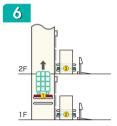




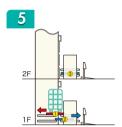
- Setup upper floor(conveying destination 2F), press 'start' button.
- Move products to the 1 floor pallet, which with the ready mode



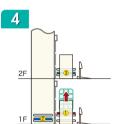




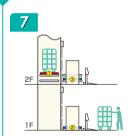
- 1F rolling door closed.
- Lift cab raise.



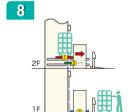
- Rolling door open in the first floor
- Floor pallet 1 with products move to lift cab(2) section),at the same time lower floor pallet ② move to floor lift connective device.



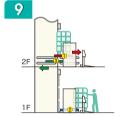
- Floor pallet ① with the products go up from floor connection device to upper.
- Section of lift cab(2 section)



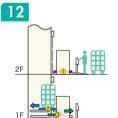
● Floor pallet② go down and arrive in ready mode position

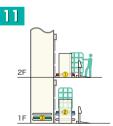


- Lift cab conveyor reach in 2F.
   Rolling door open in 2F, floor pallet 1 with products move to floor connection device.



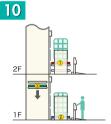
• Floor pallet 1) with products move to floor connection device, at the same time floor pallet 3 move to lift cab(2 sections) lower section





- Floor pallet ③ with products move from floor
- connection device to ready mode position

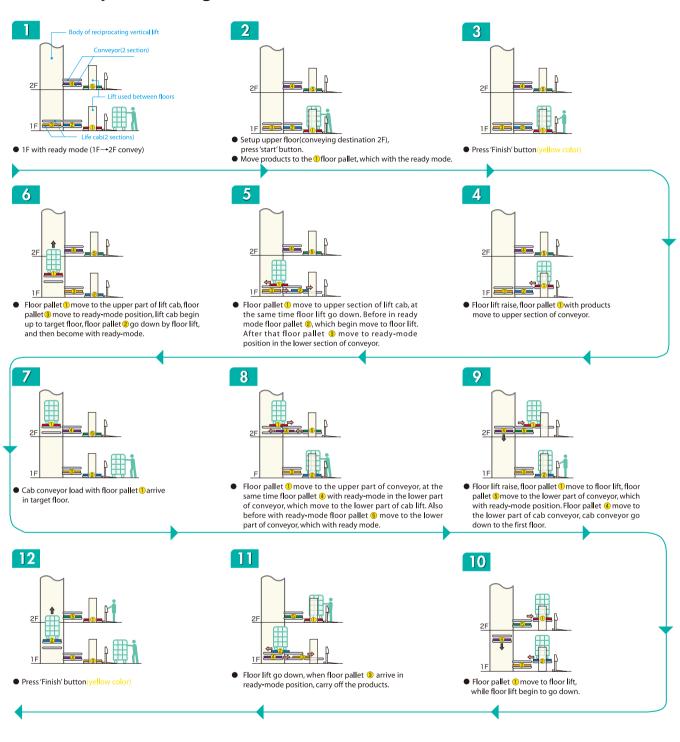
   Remove products in floor pallet.



- 2F rolling door close.
- Floor pallet 3 with products go down from floor connection device, lift cab go down to first floor.



### AEEW operation diagram







# ■ AEEW and AENW project photo



This type, after its launch, has been used in the projects of JD Logistics Center, Gree, KWE Global Logistics Partner, etc.





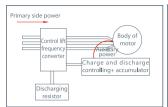


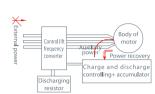


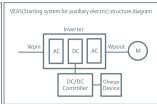
### Operating principle

When loading platform running down, the rest potential energy can exchange to electrical power (renewable energy), charge to the accumulator.

When loading platform running up, accumulator device can charge to lift motor, so can save power.









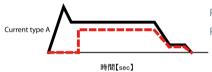
### Power saving auxiliary system

It's perfect embodiment of power saving

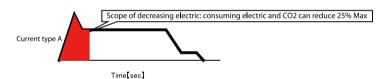
With new energy-saving technic from Japanese HOKUSHO, use with VEAS energy-saving system. Auxiliary power-saving system can supply 1/3 power for starting the device, amount for electric supply unit decrease 40% Max, consuming electric and CO2 can decrease 25% Max.

### Characteristic of this system

#### Energy saving

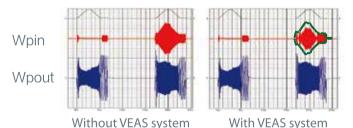


RED: actual electrical flow Power capacity decrease 40% Max.



### High Cost-Effective

Electrical power in starting moment can save 50%, electric amount can decrease 40% Max.. Because of starting energy decreased, so it can save costs of power device.

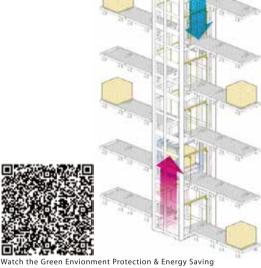


#### High security

Control unit in electrical storage device can check inner charging voltage, in case of damage of over charged.

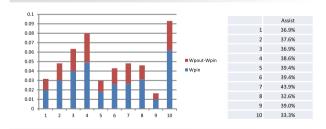
Control unit have over-thermal protection, when charging device overheated, it will alarm.

In an emergency, charging device and frequency converter will cut off, frequency converter will in isolated operation



Mystery of the Vertical Conveying Product by scanning the code

#### VEAS(auxiliary system for starting electric) measured data



#### Display interface with VEAS system



VEAS accumulator in dischargin VEAS accumulator in chargin



### **■** VEF continous vertical lift



VEF is the classical model of continous vertical lift and it almost suitable for a variety of vertical tansmission situations. It adopted the advanced technology of Japan HOKUSHO. Furthemore, It is made in local and high performance-cost ratio with it.

### Easy and Convenient Combination

Through the system that combiated by multifarions conveying equipments. It is easy to set up a Three-dimensional continuous conveying line to achieve high efficiency tasks.

#### Good universality and wide application

As the classical system of vertical transmission. It can satisfy the needs of logistics vertical transport .In warehouse, the center of distribution and the center of logistics are applicated widely.

#### Easy in layout and maintenance

Utilize modular Design which is able to do the quick-assembly, easy and Reasonable in transportation, usage and maintenance.

#### Energy-saving and Environmental

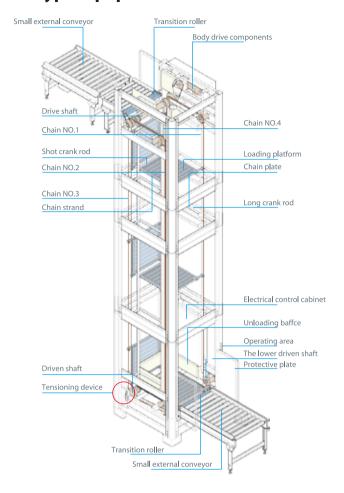
Through material lightening, it can realize smooth performance by using Low-power drives.



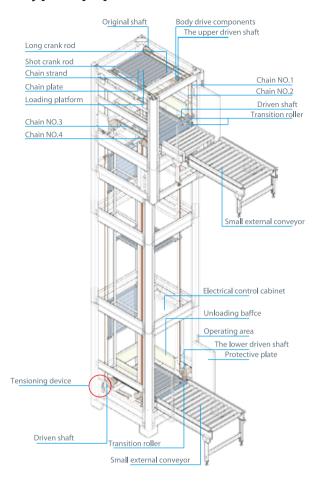
Watch the product introduction by scanning the code



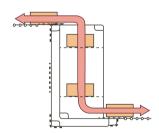
### **■** Z-type equipment structure



### **■** C-type equipment structure

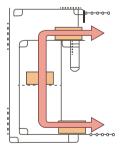


### Entrance form



#### Z type:Opening in opposite direction

The entance formed with front and back, it is disposed in front of the building, it can be used flexibly in the back of the upper floors.



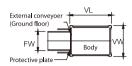
#### C type:Opening are in same direction

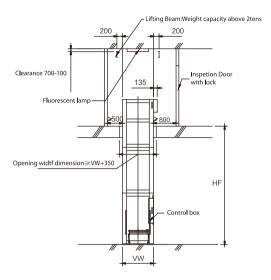
the entrance and outlet on the same surface . it is suitable for repeated handling with the state of against the wall. Its handling capacity is 1/2 of the form Z.

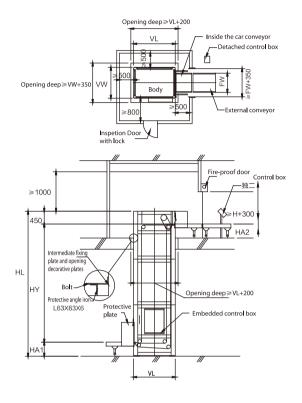


### **■ VEF Equipment Dimension Refenence Drawing**

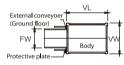
### VEF11-Z

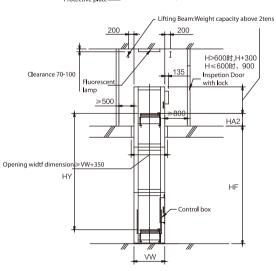


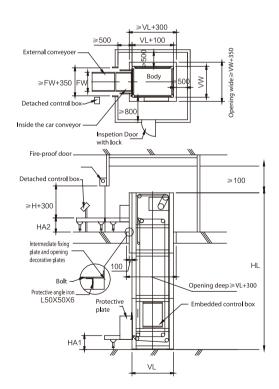




### VEF11-C







VW: Body width VL: Body length

HL: Equipment height

HF: Body length

HY: lift

HL: Loading height

HF: External conveyor width

HY: Conveyor surface height



### VEF Basic Parameters

- Installation Environment:Indoor -10~40 degree,No frozen, No vibration, Fire-proof, Roof heigh Is higher than the equipment height, Please consult for special environment.
- Max conveying height :20M
- External conveyor: Entrance each in 1(Excessive conveyor except)
- Max Conveying items Dimension/Weight: Z type:W1200\*L1200\*H1000(mm)/50-100kg C type:W1200\*L1200\*H1000(mm)/50-80kg \*conveying items to the bottom surface is lastic containter.

\*No emphasis phenomenon.

Min Conveying items Dimension/Weight:

W300\*L300\*100(mm)/0.5kg

\*Conveying length dimension:

VEF11-Z:200mm

VEF11-C:250mm

Lifting Speed: Z type:15, 20,25,30(m/min)

C type:15,20,25(m/min)

Conveying capacity: Z type: 1800 item/h

C type:700item/h

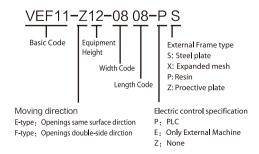
\*Max Conveying items weight varies with the size of conveying items, Please consult for detail.

- Standard frame: Steel Plate, Expanded mesh, Resin, Complex, Proective plate.
- Standard Coating Color: Damon product color series, Beishang product series, customization. Conveying opening direction: Z type/C type.

### Equipment selection specification

Equip specifi			y size m)	М	ax item(m	m)	Max iten (A capsule	
Width model	Deeping model	Width(VW)	Length(VL)	Width(W)	Length(L)	Height(H)	Z-type	C-type
	05		1252		500		100	80
	06		1405		650		100	80
	07		1481		700		100	80
05	08	1100	1634	500 850		1000	100	80
	09		1709		950	-	100	80
	10 11		1785 1862		1000		100 100	80 80
	12		1938		1200	1	100	80
	05		1252		500		100	80
	06		1405		650		100	80
	07		1481		700		100	80
	08	1200	1634	600	850	1000	100	80
06	09	1200	1709	000	950		100	80
	10		1785		1000		100	80
	11		1862		1100		100	80
	12		1938		1200		100	80
	05		1252		500		100	80
	06 07		1405 1481		650 700		100 100	80 80
0.7	07		1634		850		100	80
07	09	1300	1709	700	950	1000	100	80
	10		1785		1000		100	80
	11		1862		1100		100	80
	12		1938		1200		100	80
	05		1252		500		100	80
	06		1405		650		90	80
	07		1481		700		90	80
08	08	1400	1634	800	850	1000	90	80
	09		1709		950	-	90	80
	10		1785 1862		1000	-	80	80 80
	12		1938		1200		80	80
	05		1252		500		100	80
	06		1405		650		90	80
	07		1481		700		90	80
09	08	1500	1634	900	850	1000	90	80
00	09		1709		950		90	80
	10		1785		1000		80	80
	11 12		1862 1938		1100 1200		80 80	80
	05		1938		500		70	80 70
	06		1405		650		60	60
	07		1481		700	1	60	60
	08		1634		850		60	60
10	09	1600	1709	1000	950	1000	60	60
	10		1785		1000		50	50
	11		1862		1100		50	50
	12		1938		1200		50	50
	05		1252		500		70	70
	06		1405		650		60	60
	07 08		1481 1634		700		60	60
11	09	1700	1709	1100	850 950	1000	60 60	60 60
	10		1785		1000		50	50
	11		1862		1100		50	50
	12		1938		1200		50	50
	05		1252		500		70	70
	06		1405		650		60	60
	07		1481		700		60	60
	08		1634		850	4600	60	60
12	09	1800	1709	1200	950	1000	60	60
	10		1785		1000		50	50
	11 12		1862		1100	-	50	50
	12		1938		1200		50	50

### **Selection specification table**



#### **Supplementary Information:**

- 1. Height of the conveying surfaceHA1(mm):500-790,HA2 (MM):No less than 350,When digging a pit below the required 500 HA1(Client side is ready),Above 790mm body frame to be added(Optional).
- 2. Min length Not less than 300 Conveying items,Less than 300 , Please Consult.
- 3. VEF11-Z Equipment length(mm):HL=HF+HA2+450 VEF11-CEquipment length(mm)(when H Greater than 600)
- 4. Calculation need to add the deepth of the pit while there are pit remained.
- 5. 5Max HL20m



# ■ Project photo



This type,after its launch, has been used in the projects of JD.COM,GP Corp,JINFEI HOLDING GROUP,Gree,PEACE BIRD etc.







Can be torn off along the dotted line

То:	Fax No:
CC:	Date :
From:	Page TotalPages

TIOIII.				rage		.aı		
		AEW con	tinuous ve	ertical lift				
1.Pallet type	TypeA		TypeB		TypeC		H	
	Max	W	×	L	×	Н		Weight Kg
2.Conveying items Dimension/Weight	Min	W	mm ×	L	mm ×	Н	mm	Weight Kg
3.Lifting efficiency			mm	( )	mm Parts/h		mm	
4.Operation hours				(	) h/day			
5.Conveying opening direction		pening are s			F type : opening two direction			
6.Use the form	The upper and	lower conveyor	Dedica	ted rise		pecial		
7.Floor level height				1F 3F 5F	_ — 2F _ — 4F _ — 6F			
8.Conveying surface height	1F — 2F : 3F — 4F 5F — 6F							
9.Protective	A:Steel v	wire mesh	B:Expand	ded mesh	C:Stee	el Plate	D:O	thers
10.Coating Color							•	
11.Installation site		A: Ir	ndoor			B: Ou	utdoor	
12.Quantity								
13.Custom information	Contacts Company Installatio	Name n Address						



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То:	Fax No:
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AFNW/AFFW continuous	vertical lift

	AEN	W/AEEW	continuous	vertica	llift				
	Тур	Ту	peB						
1.Pallet type						H	7///6%		
		W	×	L		×	Н		Weight Ko
2.Conveying items	Max	***	mm	_		mm		mm	, weight ng
Dimension/Weight		W	×	L		×	Н		Weight Kg
<b>.</b>	Min		mm			mm		mm	
3.Lifting efficiency				(	) Parts	s/h	<u>I</u>		
4.Operation hours				(	) h/da	ау			
5.Conveying opening direction	Etype. oper		me direction	•	1 196	se. oper	ning two o	an ection	
6.Use the form	The upper and lov	wer conveyor	Dedicate	d rise		Fall spe	cial		
7.Floor level height	1F 2F 3F 4F 5F 6F								
8.Conveying surface height	1F 2F 3F 4F 5F 6F								
9.Protective	A:Steel wir	re mesh	B:Expanded			C:Steel P	late	D:O	thers
10.Coating Color									
11.Installation site		A: In	door				B: Out	door	
	1				D; Odlaboi				



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To:		Fax No:	
CC:		Date:	
From:		Page TotalPages	
	VEFcontinuous v	vertical lift	
1. Types of conveyed goods	☐ Cartons	□ Plastic containers □ Sacks	
2.Conveying items Dimension/Weight	Max: W Min: W	xLxHweight:kg xLxHweight:kg	
3.Lifting efficiency		Parts/h	
4.Operation hours		h/day	
5.Conveying opening direction		Gateway Gateway Z Types C Types	
6.Use the form	☐ The upper and lower conveyor	☐ Dedicated rise ☐ Fall special	
7.Floor level height		mm	
8.Conveying surface height	Entrance conveying surface height	mm Exit conveying surface height mm	
9.Protective	☐ Meta	al mesh 🗌 Plate 🔲 Plexiglass	
10.Coating Color		☐ Indoor ☐ Outdoor	
11.Installation site			
12.Quantity	Custom name:  Demand:		
13.Custom information			

